

IX-EN Series



Start out with the perfect balance of price and performance.

Both energy saving and high-performance production can be accomplished with the most affordable price.



- Reliable inspection for basic level application with lower voltage X-ray tube
- Warranty period extends to 3times longer than other ISHIDA X-ray series
- Integrated heat-sink cooling system, user-friendly 15" touch screen control



Using GA for Highly Sensitive Foreign Object Detection

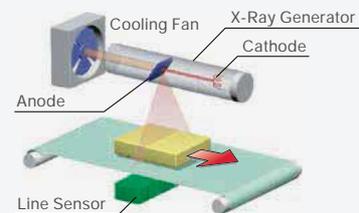
Employs Ishida's unmatched, proprietary image processing technology to detect foreign objects with high sensitivity. We have assimilated our technical expertise and past experiences, and have made a system that has advanced easier usage with GA programs that support multiple inspection types.

GA Evolutionary Image Processing

*GA Evolutionary Image Processing is a registered trademark of National University Corporation, Yokohama National University.

Employs the latest image processing technology of GA Evolutionary Image Processing. The computer automatically creates the optimum image processing program for differentiating between foreign objects and food products.

Principle of the X-Ray Inspection Device



X-rays irradiate items to be inspected that are traveling on the conveyor. A proprietary 5-level image analysis technique is applied to the x-rays that pass through the object and are received by the line sensor, making it possible to detect and eject mixed-in foreign objects, defects, etc.

Sausages



Example: Detecting Foreign Objects mixed in with Sausages

Gen1

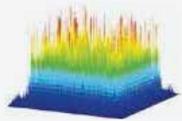


Image Processing Before Evolution
Foreign object extraction in the first generation

There is no foreign object extraction, only the unevenness of the sausages.

Gen10

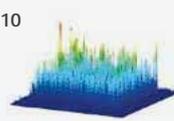


Image Processing during Evolution
Foreign object extraction around the 10th generations

The three foreign objects are largely extracted from the sausages.

Gen100

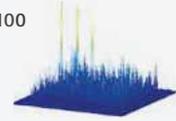
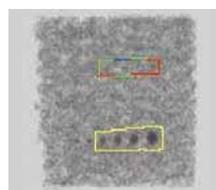


Image Processing after Evolution
Foreign object extraction around 100th generations

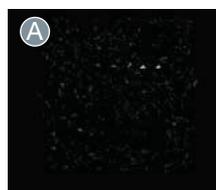
The foreign objects are more comprehensively extracted.

GA Can be Easily Created to Meet Work Requirements

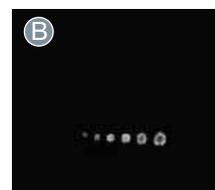
We support high-sensitivity foreign object detection. All you have to do is select the program that matches your requirements from our abundant selection of pre-registered programs. You select by viewing actual detection images, so you will be able to select the optimum program for your objective.



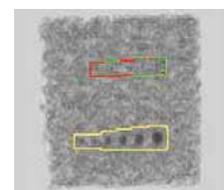
Without GA



Select a program that targets **A**



Select a program that targets **B**

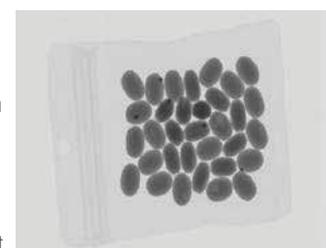


Using GA

It Is Easy to Create GA to Meet Work Requirements

GA is easy to create. With programs optimized for each inspection object, anyone can inspect with high sensitivity.

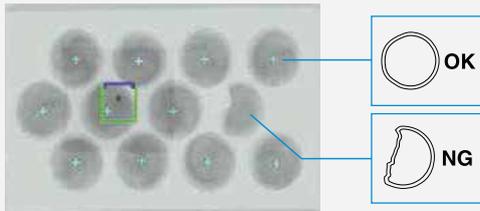
Map a provisional foreign object



Uses Image Processing Technology to Improve Product Quality

Uses high-level image processing technology to simultaneously detect foreign objects and accurately inspect products.

Standard Features



Defect Inspection

Determines whether a product has passed the inspection or not based on factors including the area of an individual product, its perimeter length and its shading.



Mask for Perimeter of Outside Box

Pattern Mask

Brightness Mask

Edgeless Mask

Masking Feature

The sensitivity of foreign object detection is improved by taking into consideration individual product attributes and masking areas that may cause false positives.

Weight Estimation Feature Comes as Standard

Analyzes x-ray inspection images and accurately estimates the weight of the inspected item. This feature can be useful for example for continuous packaged goods where individual weight inspection is not possible, and for ranking agricultural and marine products.



Weight of an Individual Bell Pepper

A Variety of Image Processing Features



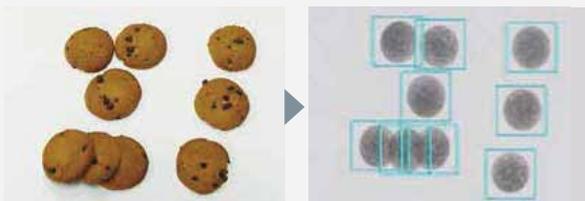
Defect Inspection for Loose Products

Inspects for defects such as cracks even for loose products.



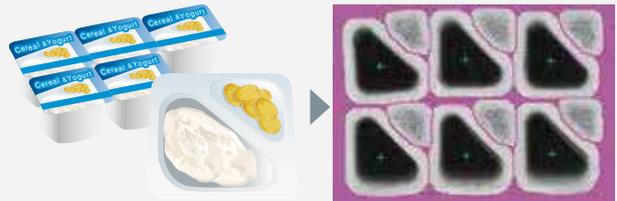
Multiple Cylindrical Object Inspection

Specifies the count area, and counts the number of skewers. Prevents missing and broken skewers.



Multiple Flat Object Inspection

Counts the number of pieces of overlapping flat products.



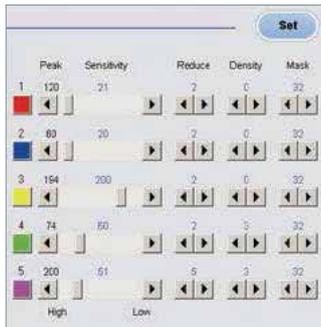
Individual Weight Inspection

Simultaneously measures the weight of each specified area.

Easy to Operate

Easy Setting with Auto Set

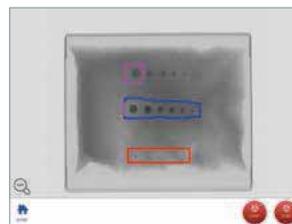
It only takes a few passes of an item to be inspected for the machine to automatically optimize settings for x-ray output (tube voltage and current), contrast (image enhancement), sensitivity level and other factors. With Auto Set you can achieve a sensitivity setting that meets your objectives by selecting a setting level balance from three patterns. Increasing the number of settings enables accurate sensitivity design. This improves the validity and reliability of the inspection.



Sensitivity Setting Screen



Auto Set Screen

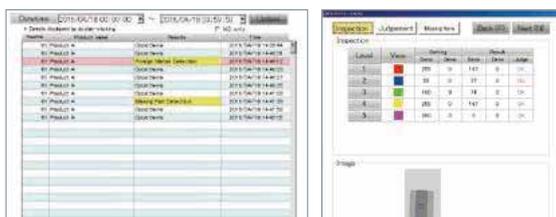


Full Screen Image Display

Zooms in to fill the screen with the inspection image. This large view of the inspected items and foreign objects is convenient for visual inspection or other activities.

Many types of data management are possible

Data Collection Software **i-STATION LINK 2** Option



This application allows you to check—by using the PC—x-ray images, inspection data and the operating status for machines that are working together.

Main functions

- View real-time running condition for each machine
- Individual weighing result
- Traceability for product safety
- Error analyzing



Comes with a USB Port Option

You can export inspection data via the USB port. Use a PC for more convenient data management.

Safety and Security

Failsafe design. Supports safe, secure production.

For operators

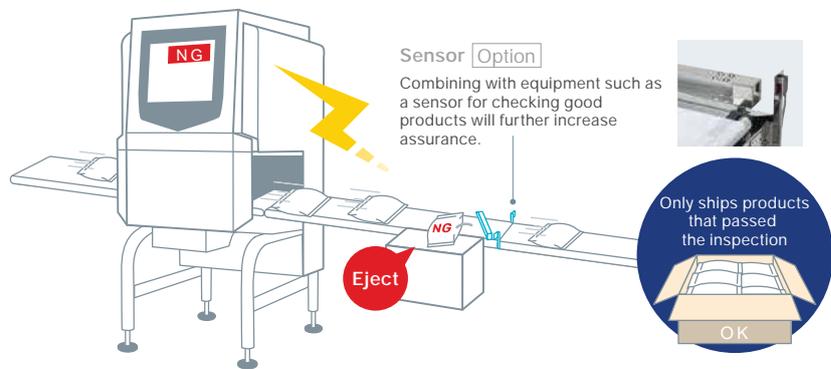
- X-ray emissions are under 1 micro Sv/h in all parts of the system.
- X-ray exposure only takes place within the inspection tunnel.
- A high-visibility signal light indicates when exposure is in progress.
- Safety interlock stops X-ray output when the tunnel's integrity is compromised (e.g. curtain or conveyor is out of position, or a portion of operator's body is inserted).

For inspected products

- X-ray absorption of the inspected product is well below 0.1 Gy.
- At start-up of production, the rejector automatically rejects all products regardless of inspection result in order to prevent jammed product in the inspection tunnel.

Only Ships Products that Passed Inspection

Products that did not pass the inspection will not be mixed in with shipped products, even if the connected sorting device malfunctions.



Ease of Cleaning

This model supports the general requirement for easy cleaning. It is made of entirely stainless steel construction and the inspection chamber is of a water-proof construction.

The protective curtain and conveyor can be easily removed without tools.

Easy to Attach and Remove Parts



Protective Curtain



Non-Contact Switch Option



An optional non-contact interlock switch for the protective curtain simplifies attachment and removal from the main body, reducing the risk of damage to the switch.



Belt



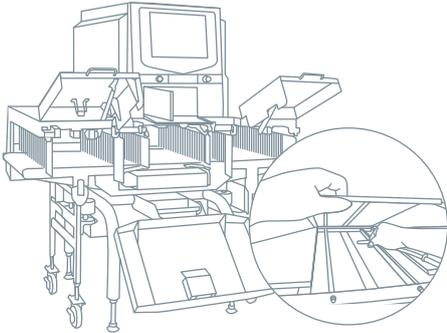
Conveyor Frame



Comes in Various Models

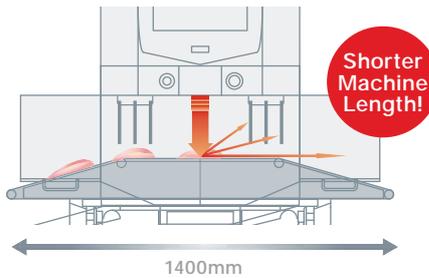
Support for Heavy Products [-S model]

Used to inspect heavy products. Higher sensitivity inspection is even possible for products that are unstable because of the time it takes for them to stabilize after loading.



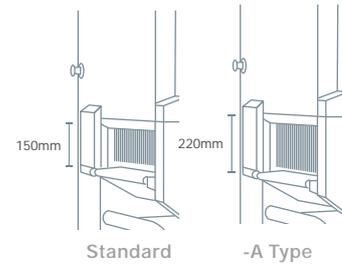
For Loose Products [-H model]

Targeted for unwrapped products like meat and loose products such as solid spices. With a trapezoidal conveyor even a short protective cover will prevent x-ray leakage, shortening the machine.



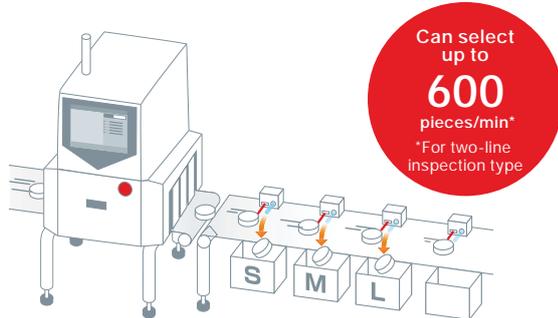
For Tall Products [-A model]

Taller opening for high-sensitivity inspection of tall products.



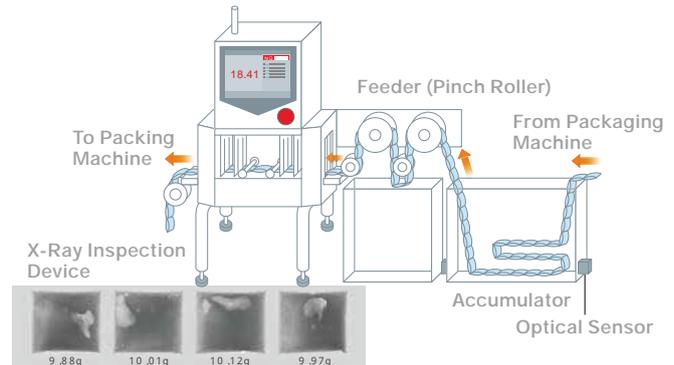
Fast Rank Selection

Widely used at production sites for oysters, scallops, bell peppers, etc. To match production volume, you can select the two-line inspection type, or the high-speed inspection type. Capable of a maximum of 16 selection ranks. Foreign object detection can be done simultaneously with rank selection, contributing to quality improvement.



Checking for Weight of Continuous Packaged Products

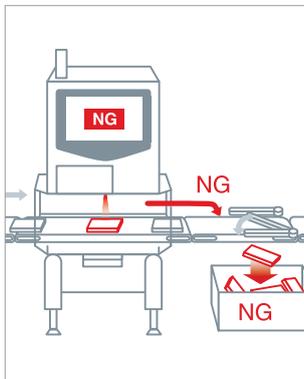
Using the weight estimation feature, it is possible to inspect the weight of individual packets of continuous packaged products such as instant noodle soup and spices. Also, it can simultaneously inspect for foreign objects.



Inspection Image of Continuously Packaged Product

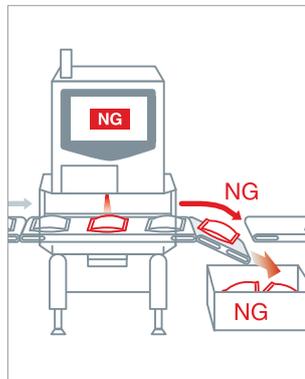
Rejector lineup

A variety of rejection systems are available to suit different products and production lines.



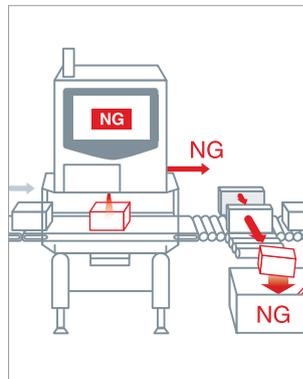
Arm rejector

Arm rejector is a general-purpose system, appropriate for thick products.



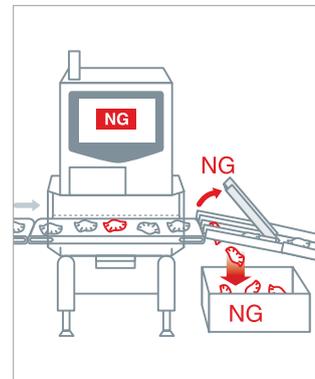
Drop belt rejector

Drop belt rejector sorts products with a vertically movable belt. It is suitable for rejecting thin products.



Push plate rejector

Push plate rejector sorts products on a conveyor using an air-driven device. It is suitable for rejecting heavy items such as cardboard and kraft paper products.



Up flap rejector

Up flap rejector has a vertically movable flap that allows product to drop below it. It is suitable for separating small bulk items.



ISHIDA CO., LTD. www.ishida.com

44,SANNO-CHO, SHOGOIN SAKYO-KU,
KYOTO 606-8392 JAPAN

Phone : 81-75-771-4141 Facsimile : 81-75-751-1634